

Technical data sheet

evguard® MPE

Special high performance multi-layer polyester insert for heavy impact and printed laminated safety glass applications



Ball drop test	DIN EN 356	44.2.MPE(200) 44.4.MPE(600)	P2A P4A
	DIN 52338 (6 m height)	44.2.MPE(200)	арргоче
Miami Dade Testing of large missile impacts and positive/negative cyclic loads	TAS 201-94 (Large Missile) TAS 203-94 @ ±120 psf (Cycling)	55.4.MPE(800) 55.4.MPE(800)	арргочес арргочес
American National Standard Institute	ANSI Z97.1		арргоче
	incl. ASTM G 155-05a, AST	M D 1003-11,	
	ASTM E 313-10, ASTM E 308-12		
Salt spray test (3,000 hours)	ASTM B117 / ISO 9227	44.2.MPE(200)	арргоче
Sound reduction	DIN EN ISO 10140-2	44.2.MPE(200)	37 db
Processing			
Processing Thickness	0.200 0.300 mm	0.301 0.600 m	ım
	0.200 0.300 mm 105 °C (220 F)	0.301 0.600 m 105 °C (220 F)	nm
Thickness			nm
Thickness Minimum temperature Maximum temperature	105 °C (220 F)	105 °C (220 F)	
Thickness Minimum temperature Maximum temperature	105 °C (220 F) 130 °C (284 F)	105 °C (220 F) 140 °C (264 F)	
Thickness Minimum temperature Maximum temperature Production process	105 °C (220 F) 130 °C (284 F)	105 °C (220 F) 140 °C (264 F)	
Thickness Minimum temperature Maximum temperature Production process Dimensions & Packaging*	105 °C (220 F) 130 °C (284 F)	105 °C (220 F) 140 °C (264 F) Vacuum laminati	ion
Thickness Minimum temperature	105 °C (220 F) 130 °C (284 F) Vacuum lamination	105 °C (220 F) 140 °C (264 F) Vacuum laminati	ion imension:

^{*} **ev**guard® **MPE** is available in reels and sheets

Core

Packaging

evguard® is a thermosetting, ethylene-vinyl acetate based, interlayer for manufacture of laminated safety, security & design glass. The stability and strength of the laminate can be significantly increased in combination with our MPE.

76 mm cardboard core

on a pallet



├ Properties

Composition	PET copolyester, special formulation
Glass transition point	~ 110 °C
Color	colorless transparent glossy
Density	~ 1.2 g/cm³
Shrinkage	≤ 5 % (130 °C / 140 °C @ 10 minutes, depending on thickness)

^{*} values depend on appropriate lamination



Storage recommendation

Temperature	< 30 °C (85 F)
Humidity	< 80 %
Shelf life	use by 12 months after date of delivery Opened rolls and stacks have to be protected against direct sunlight and dust.



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